

REASSEMBLY

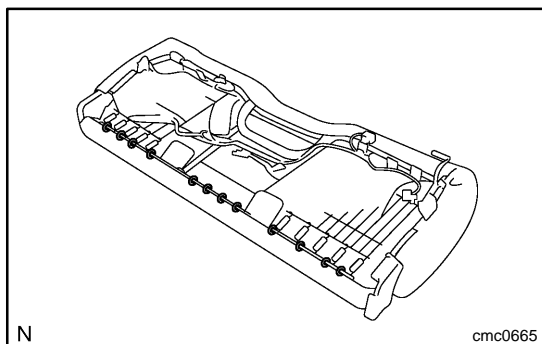
CAUTION:

Wear safety gloves, because the sharp edges and surfaces of the seat frame may cause injury to the hands.

HINT:

A bolt without a torque specification is shown in the standard bolt chart (See page SS-2).

1. INSTALL OCCUPANT CLASSIFICATION SENSOR (See page RS-162)



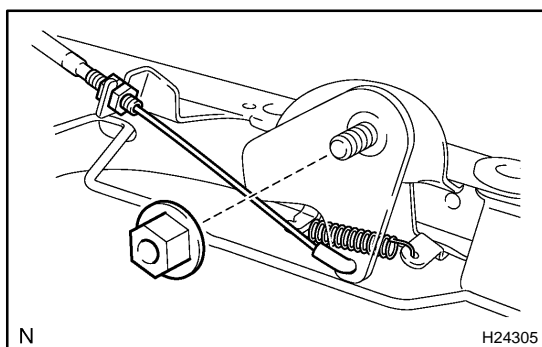
2. INSTALL SEAT CUSHION FRAME

- (a) Install the seat cushion frame to the seat cushion pad and cover with the hog rings.

HINT:

When installing the hog rings, take as much care as possible to prevent wrinkles.

- (b) Engage the clips.
- (c) Install the seat cushion cover with band clamps.

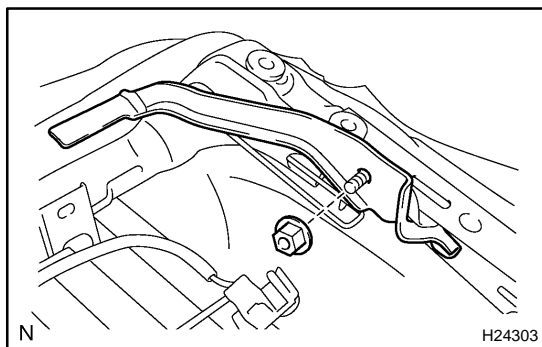


3. INSTALL SEAT TRACK HANDLE RH

- (a) Install the seat track handle RH with the nut.
- (b) Install the spring.
- (c) Connect the seat track control cable.
- (d) Tighten the adjusting nuts.

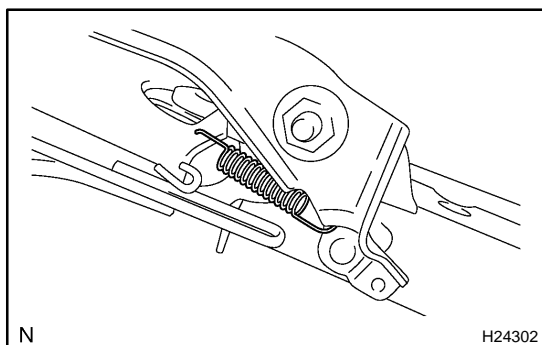
HINT:

When tightening the nuts, hold one and tighten the other.

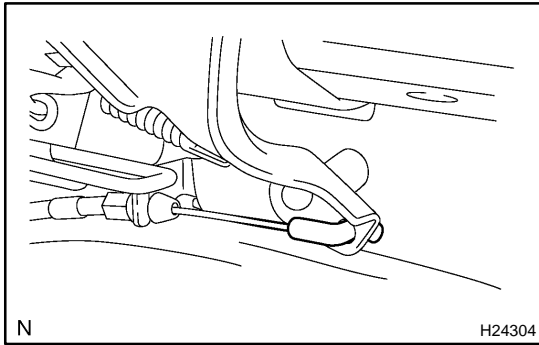


4. INSTALL SEAT TRACK HANDLE LH

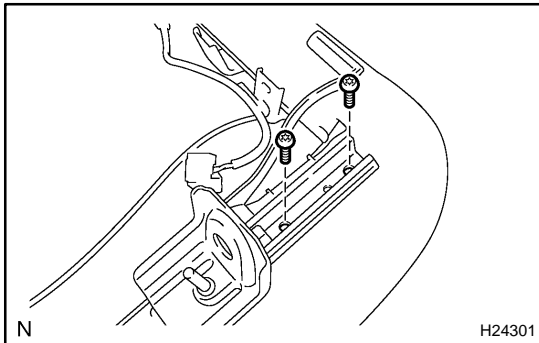
- (a) Install the seat track handle LH with the nut.



- (b) Install the spring.

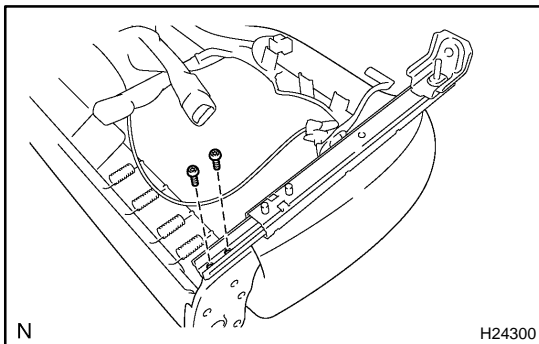


- (c) Connect the seat track control cable.



5. INSTALL LH OUTER TRACK ASSEMBLY

- (a) Slide the LH outer track assembly until the torx® screws on the front side can be seen.
 (b) Using a torx® socket wrench, install the 2 torx® screws to the LH outer track assembly front side.
Torque: 20 N·m (204 kgf-cm, 15 ft-lbf)

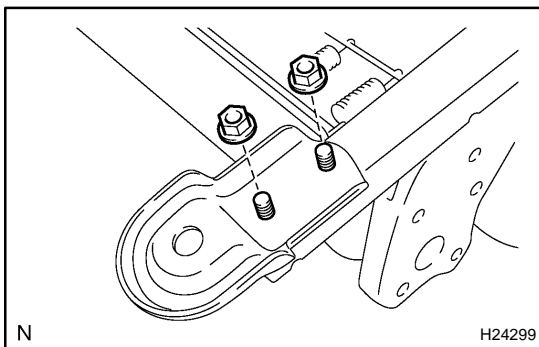


- (c) Slide the LH outer track assembly until the torx® screws on the rear side can be seen.
 (d) Using a torx® socket wrench, install the 2 torx® screws to the LH outer track assembly rear side.
Torque: 20 N·m (204 kgf-cm, 15 ft-lbf)

6. INSTALL RH OUTER TRACK ASSEMBLY

HINT:

Perform the same procedure on the other side.

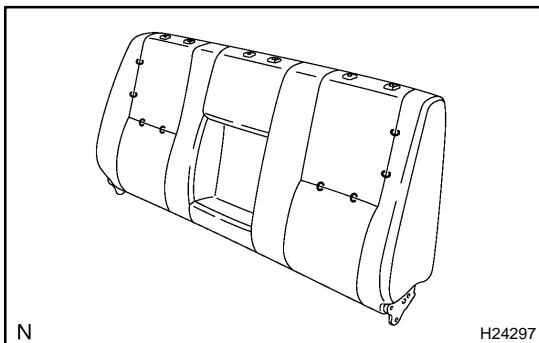


7. INSTALL 2 SEAT TRACK LOWER REAR BRACKETS

- (a) Install the seat track lower rear bracket with the 2 nuts.
Torque: 20 N·m (204 kgf-cm, 15 ft-lbf)
 (b) Perform the same procedure on the other side.

8. INSTALL SEAT POSITION SENSOR (For Driver Seat) (See page RS-122)

9. INSTALL SEAT POSITION SENSOR (For Front Passenger Seat) (See page RS-149)

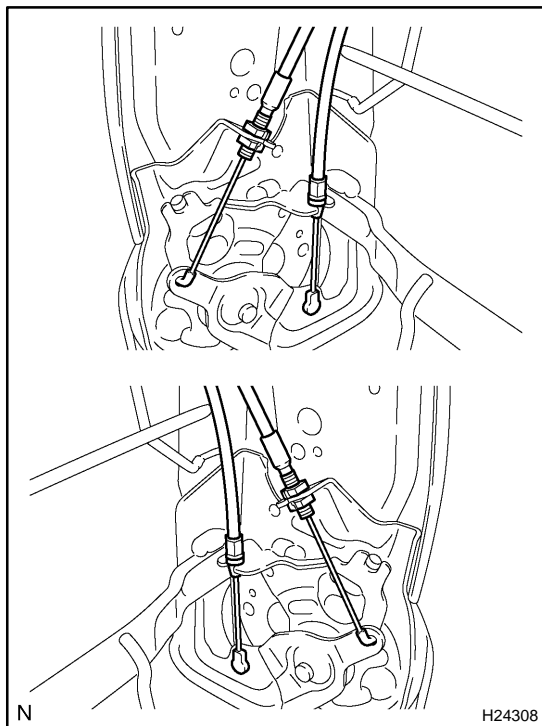


10. INSTALL SEATBACK COVER

Install the seatback cover with the hog rings.

HINT:

When installing the hog rings, take as much care as possible to prevent wrinkles.



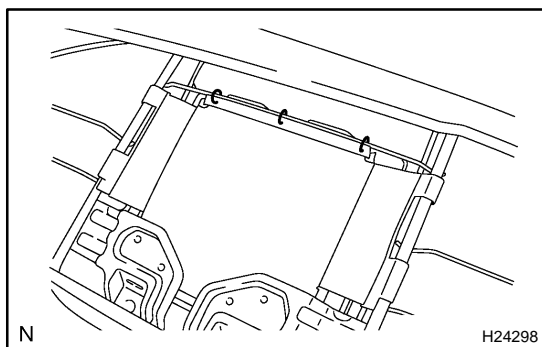
11. INSTALL SEATBACK FRAME

- (a) Temporarily install the reclining adjusting cables.
- (b) Tighten the adjusting nuts.

HINT:

When tightening the nuts, hold one and tighten the other.

- (c) Perform the same procedure on the other side.
- (d) Connect the clamp.
- (e) Install the seatback frame to the seatback pad and cover.

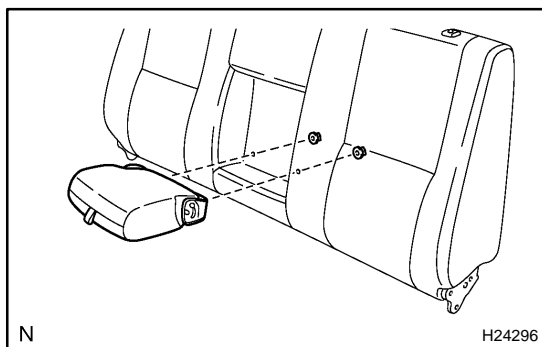


- (f) Install the hog rings to the seatback frame.

HINT:

When installing the hog rings, take as much care as possible to prevent wrinkles.

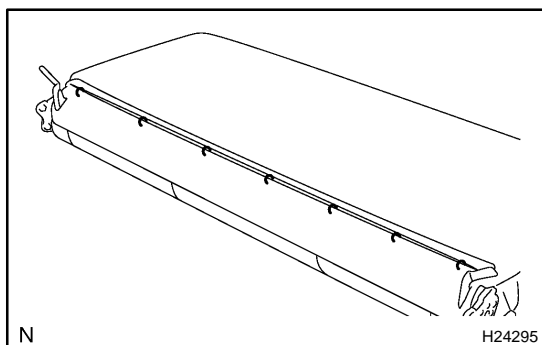
- (g) Install the shoulder belt guide with the 2 screws.
- (h) Install the 6 headrest supports to the seatback assembly.



12. INSTALL CENTER ARMREST ASSEMBLY

- (a) Install the center armrest assembly to the seatback frame with the 2 nuts.

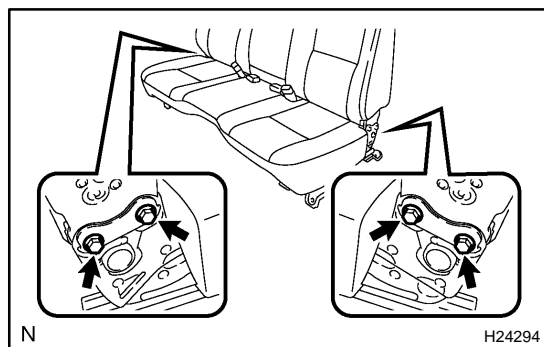
Torque: 18 N·m (185 kgf-cm, 13 ft-lbf)



- (b) Install the hog rings to the seatback cover.

HINT:

When installing the hog rings, take as much care as possible to prevent wrinkles.

**13. INSTALL SEATBACK ASSEMBLY**

Install the seatback assembly with the 4 bolts.

Torque: 42 N·m (430 kgf-cm, 32 ft-lbf)

14. INSTALL SEAT HINGE COVER LH

Install the seat hinge cover LH with the 2 screws.

15. INSTALL SEAT HINGE COVER RH

Install the seat hinge cover RH with the 2 screws.

16. INSTALL HEADRESTS**17. INSTALL OCCUPANT CLASSIFICATION ECU**

(See page [RS-157](#))